



## **CAST IRON FORD**

### FRONT BAND ADJUSTMENT

1. With the transmission oil pan removed, back off the adjusting screw lock nut and adjusting screw far enough to insert a ¼" wide metal block in between the servo piston rod and the adjusting screw.
2. Turn the screw until it contacts the metal block. Then tighten screw a little more too about 10 inch pounds and back off one turn.
3. While holding the adjustment screw in position, tighten the lock nut down to 20-25 foot pounds.

### REAR BAND ADJUSTMENT

1. Loosen the lock nut and tighten the adjusting screw to 10 foot pounds.
2. Back of the adjusting screw 1 ½ turns and tighten the lock nut to a torque of 35-40 foot pounds.

Note, 1961-1965 Lincoln transmissions use external band adjustments.

**FATSCO TRANSMISSION PARTS**

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